



Dart Aerospace Ltd.
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D4634-043
Job Sheet 185040



006746

Part No: D4634-043

Job Qty: 1 ea

Part Name: Middle, Center Ceiling Panel Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/22/18

Job Tracking No:

Due Date: 11/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D4634 REV.G IPP Rev. A 12/08/09 New Issue DL IPP Rev B 12/11/08 Document release DL VERIFIED
BY:JLM IPP Rev C 13/07/09 Dwg Update DL ver: DD IPP Rev D Dwg Update 13/12/23 DL IPP REV E Dwg
update 14/01/09 DL IPP Rev F Dwg. update 14/02/03 DL IPP Rev G Dwg. Update 15/01/27 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/23/18	11/23/18	0.00	0.00	Start Up Small Fab		Smb
100	Small Fab	1 pcs	11/23/18	11/23/18	0.00	1.00	Small Fab		Smb
110	QC	1 pcs	11/23/18	11/23/18	0.00	0.00	QC5		DAS
120	Packaging	1 pcs	11/23/18	11/23/18	0.00	0.00	Packaging3		6
130	QC21-SA	1 Ea	11/23/18	11/23/18	0.00	0.00	QC21		89

Part Op 100 - ***BEFORE INTALLING D4728-051, APPLY A 3/16" SEEM OF PLASTIC-WELD 2 ON TOTAL LENGHT OF PART
Descriptions: ON EANCH SIDE OF LIGHT, LET DRY FOR ONE HOUR*** PLASTIC-WELD 2 BATCH : 138996 1-
Assemble as per Dwg D4634-043 2- install No Smoking & seat belt symbols 3- Install led lights 4- Install Air valves
5-Install Wiring Harness

DAS
70
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
2351-20-27-C3C	Stud ST578	2 Ea (2 ea)	90-Start up Operation	S007846
50-009-2	Grommet ST583	2 Ea (2 ea)	90-Start up Operation	S004860
D4634-143	Middle, Center Ceiling Replacement Panel Assembly	1 Ea (1 ea)	90-Start up Operation	S133423
D4646-1	Plenum Cap Assembly mfo09	2 Ea (2 ea)	90-Start up Operation	S127524
D4652-3	Mounting Nut mfo04	2 Ea (2 ea)	90-Start up Operation	S011749
D4652-5	Air Valve, 1.25 Id Disk Type mfo03	2 Ea (2 ea)	90-Start up Operation	S083078
D4728-053	Cabin Lights #2 mfo02	1 Ea (1 ea)	90-Start up Operation	S018484
PLT1.5M-M	Tie Wrap ST570	3 Ea (3 ea)	90-Start up Operation	Am00712
				S131246

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	2351-20-27-C3C	2	37	0
	50-009-2	2	185	0
	D4634-143	1	0	0
	D4646-1	2	16	0
	D4652-3 MEZ	2	207	0
	D4652-5	2	11	0
	D4728-053	1	7	0
	PLT1.5M-M	3	2,169	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Part Specifications

Specifications could not be found.

Plex 10/22/18 11:02 AM Dart.lajeunesse.marie

DART
AEROSPACE

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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Container No: S134250



Part: D4634-043

Job No: 185040

Serial No/Batch: S134250

Revision: G

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/04/18

DQA: _____ Date: _____



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Work Order update only ☐

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